

DL Series



Industrial High Flow Nanofiltration Elements

The D-Series family of proprietary thin-film nanofiltration membrane elements is characterized by an approximate molecular weight cut-off of 150-300 Dalton for uncharged organic molecules. Divalent and multivalent anions are preferentially rejected by the membrane while monovalent ion rejection is dependent upon feed concentration and composition. Since monovalent ions pass through the membrane, they do not contribute to the osmotic pressure thus enabling D-Series nanofiltration membrane systems to operate at feed pressures below those of RO systems.

Among other applications DL High Flow NF Elements are used for dye removal/concentration, sodium chloride diafiltration and metals recovery.

Table 1: Element Specification

Membrane	D-Series, Thin-Film Membrane (TFM*)
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Model	Average permeate flow GPD (m ³ /day) ^{1,2}	Minimum MgSO ₄ rejection ^{1,2}
DL2540C1077	430 (1.6)	96 %
DL2540F1072	650 (2.5)	96 %
DL2540F1073	450 (1.7)	96 %
DL4040C1128	2,400 (9.0)	96 %
DL4040C1025	1,600 (6.0)	96 %
DL4040F1020, stinger	2,200 (8.3)	96 %
DL4040F1021, stinger	1,500 (5.7)	96 %
DL8040C1064	9,100 (34.4)	96 %
DL8040C-50P	6,300 (23.9)	96 %
DL8040F1001	8,800 (33.3)	96 %
DL8040F1002	6,300 (23.9)	96 %

¹ Average salt rejection after 24 hours operation. Individual flow rate may vary ±25%.

² Testing conditions: 2,000ppm MgSO₄ solution at 110psi (760kPa) operating pressure, 77 °F (25°C), 15 % recovery.

Model	Spacer mil (mm)	Active area ft ² (m ²)	Outer wrap	Part number
DL2540C1077	50 (1.27)	18 (1.7)	Cage	1207015
DL2540F1072	30 (0.76)	27 (2.5)	Fiberglass	1207018
DL2540F1073	50 (1.27)	18 (1.7)	Fiberglass	1207019
DL4040C1128	30 (0.76)	102 (9.4)	Cage	1207030
DL4040C1025	50 (1.27)	66 (6.1)	Cage	1207028
DL4040F1020, stinger	30 (0.76)	91 (8.5)	Fiberglass	3050068
DL4040F1021, stinger	50 (1.27)	66 (6.1)	Fiberglass	3050067
DL8040C1064	30 (0.76)	380 (35.3)	Cage	1207040
DL8040C-50P	50 (1.27)	261 (24.2)	Cage	1207041
DL8040F1001	30 (0.76)	366 (34.0)	Fiberglass	1207048
DL8040F1002	50 (1.27)	264 (24.5)	Fiberglass	1207049

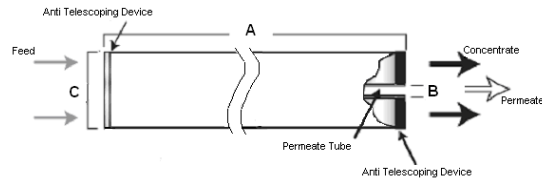


Figure 1: Element Dimensions Diagram - Female

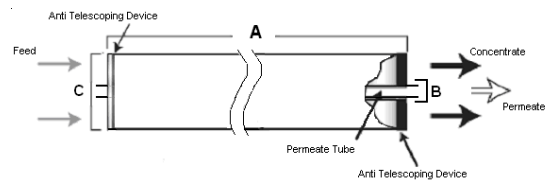


Figure 2: Element Dimensions Diagram - Male (2540)

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Table 2: Dimensions and Weight

Model ¹	Dimensions, inches (cm)			Boxed
	A	B ²	C ³	Weight lbs (kg)
DL2540C1077	40.0 (101.6)	0.75 (1.90) OD	2.4 (6.1)	4 (1.8)
DL2540F1072	40.0 (101.6)	0.75 (1.90) OD	2.4 (6.1)	4 (1.8)
DL2540F1073	40.0 (101.6)	0.75 (1.90) OD	2.4 (6.1)	4 (1.8)
DL4040C1128	40.0 (101.6)	0.625 (1.59)	3.9 (9.9)	9 (4.1)
DL4040C1025	40.0 (101.6)	0.625 (1.59)	3.9 (9.9)	9 (4.1)
DL4040F1020, stinger	40.0 (101.6)	0.75 (1.9)	3.9 (9.9)	9 (4.1)
DL4040F1021, stinger	40.0 (101.6)	0.75 (1.9)	3.9 (9.9)	9 (4.1)
DL8040C1064	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	29 (13.2)
DL8040C-50P	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	29 (13.2)
DL8040F1001	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	29 (13.2)
DL8040F1002	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	29 (13.2)

¹These elements are dried then bagged before shipping.

²Internal diameter unless specified OD (outside diameter).

³The element diameter (dimension C) is designed for optimum performance in GE pressure vessels. Other pressure vessel dimension and tolerance may result in excessive bypass and loss of capacity.

Table 3: Operating and CIP parameters

Typical Operating Flux	5 – 20 GFD (8 – 34 LMH)
Maximum Operating Pressure	600psi (4,137kPa) if T < 95°F (35°C) 435psi (3,000kPa) if T > 95°F (35°C)
Maximum Temperature	Continuous Operation: 122°F (50°C) Clean-In-Place (CIP): 104°F (50°C)
pH Range	Continuous Operation: 3-9 Clean-In-Place (CIP): 2-10.5
Maximum Pressure Drop	Over an element: 15psi (103kPa) Per housing: 60psi (414kPa)
Chlorine Tolerance	500 ppm hours, dechlorination recommended